

5/08

DART AEROSPACE LTD	Work Order:	22329
Description: Heat shrink	Part Number:	D3158-045
Drawing: D3158 Rev.A	Qty:	5

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	[Signature]	05.01.26	5
2	STORES	Pick: Qty Part Number Description Batch 1 D3158 Heat shrink B22097	[Signature]	05-1-28	5
3	METAL	Cut as per drawing (4.5" long)	[Signature]	05-1-28	5
4	QC	Inspect Level 5	[Signature]	05-1-28	5
5	STORES	Identify and stock	[Signature]	05-1-28	5
6	EXPEDITING	Close W/O Inspect level 21 Cost / part 1.24 545 05/01/31 (5)	[Signature]	05-1-28	5

Rev	Date	Change	Revised By	Approved
A	02.05.17	New Issue	NG	[Signature] 2/5/17

RELEASED

02/05/17 [Signature]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

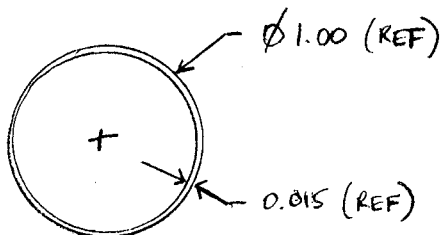
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED #	DRAWING NO. D3158	REV. A SHEET 1 OF 1
DATE 02.05.13		TITLE HEAT SHRINK TUBING	SCALE NTS
A	02.05.13	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



D3158-XXX HEAT SHRINK TUBING

XXX = LENGTH IN TENTHS OF INCHES

EG. 3.5" LONG = D3158-035

10.0" LONG = D3158-100

MATERIAL: HEAT SHRINKABLE INSULATION SLEEVING

POSSIBLE SUPPLIER: RAYCHEM P/N RNF-100-1-CL

TOLERANCES PER DART QST 018 UNLESS OTHERWISE NOTED

SHOP COPY

RETURN TO
ENGINEERING

UNCONTROLLED COPY

SUBMITTAL
NOTICE

WORK ORDER

NO. 22329

RELEASED
02-05-13

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 25, 2005
03:20 pm

Work Order No	: 0022329	Department Code:	
Project Name	: D3158-045	Burden Flags	: NNNNNNNN
Project For	: WK508	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: D3158-045	Invoice Number	:
Description	: Heat Shrink 1" x 4.5"	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 5	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 01-25-05		
Est Finish Date	: 02-15-05	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
=====	=====	=====	=====	=====	=====
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====	=====	=====	=====		
Burden	: 0.00	0.00	0.00		
=====	=====	=====	=====		
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00